



Adjustment of the ejector coupling in the injection molding machine

1.1 Setting the ejector

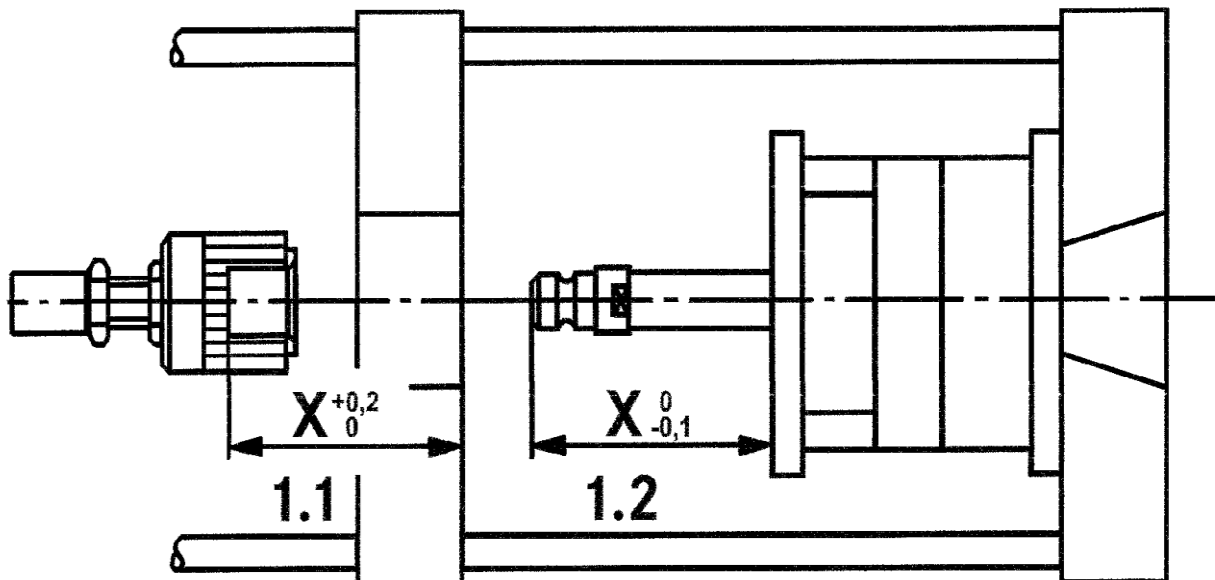
WAK in the injection molding machine

From the movable platen of the platen (clamp) to the inner surface of the ejector

WAK X with a certain level must be a tolerance of 0.0 set to +0.2 mm.

1.2 Setting the pins on WAK injection tool

1. The dimension of the cone ASZ to the ground plane of injection must be set with the same measure X with a tolerance of 0.0 to -0.1 mm. This is always ensured that the high ejector retraction force never come to action.



2. A standardization of Measure X in as many injection molding machines is strongly recommended.
3. It is possible, use an ejector WAK with an M12 thread and a pin with internal thread ASZA no larger than M12.
4. To connect the journal ASZA with an ejector using a threaded rod with a tensile strength not later than 37 N/mm² (breaking point).

Maintenance:

The balls of the ejector and ejector WAK with axial compensation WAKA and the threaded stud oiling from time to time!