

Size group 1 M12 – 20

outer close

Execution	Dimension	Order.-No.	C	tg	A	B	D	dz	tz
WAK internal thread		WAK-I-12	M12	80	45	ø45	ø22	26	
		WAK-I-16	M16	80	45	ø45	ø22	26	
		WAK-I-20	M20	80	45	ø45	ø22	26	
WAKA axial balance of the thread		WAKA-I-12	M12	95	60	45	ø45	ø22	26
		WAKA-I-16	M16	95	65	45	ø45	ø22	26
		WAKA-I-20	M20	95	65	45	ø45	ø22	26

internal thread

Execution	Dimension	Order.-No.	C	tg	A	B	D	dz	tz
WAKJ rigid thread		WAKJ-I-12	M12	25	60	45	ø45	ø22	26
		WAKJ-I-16	M16	25	65	45	ø45	ø22	26
		WAKJ-I-20	M20	25	65	45	ø45	ø22	26
WAKJA axial balance of the thread		WAKJA-I-12	M12	20	85	54	ø45	ø22	26
		WAKJA-I-16	M16	20	85	54	ø45	ø22	26

ejector-tap

Execution	Dimension	Order.-No.	C	L	D	tg	dz	tz
ASZ with internal thread		ASZ-I-8	M 8	45	ø25	20	ø22	26
		ASZ-I-10	M10	45	ø25	20	ø22	26
		ASZ-I-12	M12	45	ø25	20	ø22	26
		ASZ-I-16	M16	55	ø25	30	ø22	26
		ASZ-I-20	M20	60	ø30	20	ø20	26
ASZA with external thread		ASZA-I-10	M10	51	X	20	ø22	26
		ASZA-I-12	M12	51	X	20	ø22	26
		ASZA-I-16	M16	51	X	20	ø22	26
AST knockout bars		AST-20/150	X	150	ø20	X	ø22	26
		AST-20/240	X	240	ø20	X	ø22	26
ASBZ blind-tap		ASBZ-I	X	32	ø34	X	ø22	26

Special threads and other versions on request